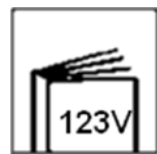




STOPPER 3800 1.831.3800

POLYESTER PUTTY LIGHT GREY



Stopper 3800 is a universal top-quality, all-purpose polyester knifing putty suitable for substrates such as sheet iron, aluminium, galvanised metal.

It has very short drying times and smooth knife application, is easy to shape, does not drip from the knife and can be quickly sanded. Thanks to its fine and balanced granular structure, **Stopper 3800** does not leave holes and is suitable both for compounding small repair areas and for thick coats.

Since it can also be used on common metals, **Stopper 3800** represents the most valid universal solution since it means only one stopper need be used for all application requirements.

SUBSTRATES

Clean bare metal and galvanised metal for cars, degreased and sanded

Aluminium, cast iron, sanded

Fibreglass, gel-coat, sanded

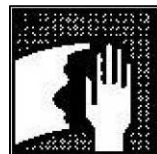
Paintwork in good condition, sanded (except thermoplastic products)

Important:

Do not apply on thermoplastic paints or paints which are sensitive to solvent attack.

On these types of paint, keep the stopping within the edges of the surrounding paintwork

PREPARATION



Clean the surface with water (preferably warm) and detergent. Sand the old paintwork with P60 paper. Wash with anti silicon Degreaser 3600.



| | WEIGHT |
|--------------|-----------------------|
| STOPPER 3800 | 100 |
| HARDENER | 2% by weight |
| POT LIFE | 4 - 7 minutes @ 20°C. |

Important:

During the winter, alter the mixing ratio to 3% in order to improve drying times.

Mix the hardener in well until the characteristic red colour has disappeared. Do not use more than the recommended amount of hardener to avoid the discoloration of the enamel.

HARDENERS

SHA305

45 gr or 50 gr tube per can

APPLICATION



One or more coats

Suggested thickness

200-800 microns

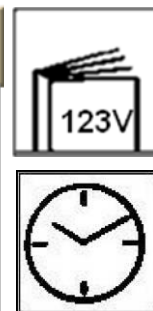
Maximum thickness

1000 microns



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DRYING



AIR-DRYING

Interval between coats

10 minutes @ 10°C
after 25 minutes @ 10°C

8 minutes @ 20°C
after 15 minutes @ 20°C

Dry-sandable

INFRARED-DRYING

medium wave

10 minutes

short wave

5 minutes

SANDING

DRY-SANDING

When used for touch-ups with MS FILLER 4:1:

first coat

P 80

second coat

P 120 + P 220

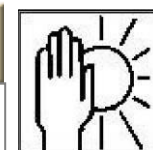
surrounding area

P 320 - 400

RECOATABILITY WITH PRIMERS

All primers in the MaxMeyer Car Refinish range.

TECHNICAL DATA



Pack size

1.5 Kg can

code 1.831.3800/E1,5K (including hardener)

1.5 Kg cartridge

code 1.831.3800/EC1,5K (including hardener)

Storage

Store in a dry cool place away from heat

VOC INFORMATION

The EU limit for this product (product category: IIB.b) in ready for use form is max. 250 g/l of VOC. The VOC content of this product in ready for use form is max. 250 g/l. Depending on the chosen mode of use, the actual ready to use VOC of this product may be lower than that specified by the EU Directive code.

SAFETY AND HANDLING



These products are for professional use only and are not to be used for purposes other than those specified.

The information on this TDS is based on present scientific and technical knowledge, and it is the responsibility of the user to take all necessary steps in order to ensure the suitability of the product for the intended purpose.

For Health and Safety information, please refer to the material Safety Data Sheet, also available at:

www.maxmeyer.com

For further information please contact:

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